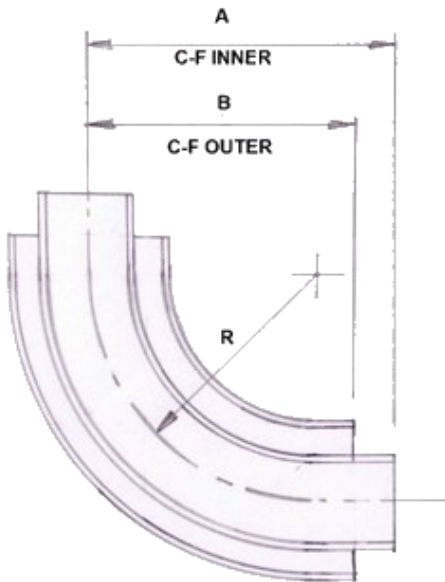




BDE (NORTHAMPTON) LTD

JACKETED BENDS



Information:

The below table shows the common jacketing sizes along with lengths and radii.

Commonly internal bends are grade 316 descaled & external bends are grade 304 dull polished

Closure rings are stocked to suit the sizes below.

We can manufacture and supply compete bends with end connections and water connections.

We are able to supply jacketed tees, valves and strainers for the complete package.

Inner / Outer	Rad 'R'	Inner	A	Outer	B
1" x 1.5"	75mm	1" 3 x D Bend	110mm **	1.5" 2 x D Bend	105mm **
1" x 2"	51mm	1" 2 x D Bend	102mm	2" 1 x D Bend	82mm
1" x 2"	75mm	1" 3 x D Bend	110mm	2" BS Bend	89mm
1.5" x 2"	76mm	1.5" 2 x D Bend	105mm	2" BS Bend	89mm
1.5" x 2.5	115mm	1.5" 3 x D Bend	140mm **	2.5" 2 x D Bend	160mm **
1.5" x 3"	115mm	1.5" 2 x D Bend	105mm **	3" BS Bend	134mm **
2" x 2.5"	101mm	2" 2 x D Bend	135mm	2.5" BS Bend	114mm
2" x 3"	76mm	2" ISO Bend	110mm **	3" 1 x D Bend	110mm **
2" x 3"	150mm	2" 3 x D Bend	225mm	3" 2 x D Bend	216mm **
2" x 4"	150mm	2" 3 x D Bend	225mm	4" BS Bend	174mm
2.5" x 3"	127mm	2.5" 2 x D Bend	160mm	3" BS Bend	134mm
2.5" x 4"	180mm	2.5" 2 x D Bend	230mm	4" BS Bend	174mm
3" x 4"	152mm	3" 2 x D Bend	216mm	4" BS Bend	174mm
4" x 5"	203mm	4" 2 x D Bend	235mm	125mm x 1.5D Bend	188mm
4" x 6"	203mm	4" 2 x D Bend	235mm	150mm x 1.5D Bend	225mm

** Due to standard lengths these bends will need the outer bend cut back, or the inner bend extending